

ASA Please ☺

# Work Order ID 53927

November 23, 2009 1:56:35 PM



Page 1

Item ID: D350-561-143

Revision ID: N/A

Item Name: Dual Cargo Mirror Assembly

Start Date: 11/23/09 Start Qty: 4.00

Required Date: 11/26/09 Req'd Qty: 4.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D350-561

Rev C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-561-143

CHG001  
CHL7002

u

Sorlukey

for BG 09/11/24

Per ECN 08-548  
D2011 Rev. G, D2009 Rev. B

110

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

→ Sorlukey

(x4) /

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-561-143

Recom

9/11/25

(40) 5

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Item ID: D350-561-143

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Start Date: 11/23/09 Start Qty: 4.00

Required Date: 11/26/09 Req'd Qty: 4.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/25  
MF  
09-11-25

# Picklist Print

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Page 1

Work Order ID: 53927

Parent Item: D350-561-143RevN/A

Parent Item Name: Dual Cargo Mirror Assembly


Comments:

Start Date: 11/23/09

Required Date: 11/26/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D350-561-141RevN/A		Manufactured	No			110	Each	1.0000	4.0000			
												
Single Cargo Mirror Assembly												

53930 9/11/24 sf

## Warehouse

## Loc Qty


## Loc Code

### Location

Main Warehouse

FG

51876

D350-561-045RevN/A		Manufactured	No			120	Each	0.0000	4.0000			
												
Dual Mirror Accessory kit												

53931 9/11/24 sf

(40)

**DART**

DESIGN <i>B</i>	DRAWN BY <i>DC</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>UE</i>	APPROVED <i>H</i>	DRAWING NO. DSI 9379	REV. B SHEET 1 OF 5
DATE 07.11.26		TITLE CARGO MIRROR UPGRADE KIT	SCALE NTS
A	07.07.10	NEW ISSUE	
B	07.11.26	MS21919WDG7 WAS MS21929WDG7	

**REFERENCE ONLY****DART SERVICE INSTRUCTION****TO AMEND INSTALLATION INSTRUCTIONS D350-561 REV. C**

REF. CANADIAN STC: SH91-20 ISSUE 2

REF. FAA STC: SH856NE

To reduce vibration, Dart has developed the D350-561-141/-143 Mirror Installations to replace the D350-561-041/-043 Mirror Installations. For customers with D350-561-041/-043 Mirror Installations at CHG 005 or earlier who would like to upgrade their installation, the DSI 9379-011 Upgrade Kit can be obtained from Dart. The components for DSI 9379-011 Kit are as defined in Section 1.0 below.

Customers upgrading their installation from D350-561-041/-043 to D350-561-141/-143 should follow instructions given in Figures 1 through 5 of DSI 9379 and refer to Installation Instructions D350-561 Rev. C as applicable.

Customers who are installing a D350-561-141/-143, should refer to Figures 2 through 5 of DSI 9379 and refer to Installation Instructions D350-561 Rev. C as applicable.

**1.0 PARTS LIST**

Qty -141	Qty -143	Qty -045	Qty -011	Part Number	Description
X	1			D350-561-141	SINGLE MIRROR INSTALLATION (REPLACES -041)
	X			D350-561-143	DUAL MIRROR INSTALLATION (REPLACES -043)
	1	X		D350-561-045	MIRROR KIT
			X	DSI 9379-011	UPGRADE KIT
1		1		D2011-101	MIRROR
1				D2012-105	ARM
1				D2012-107	CLEVIS
1				D2012-111	BRACKET
		2		D2012-113	CLAMP
1				D2012-115	BRACKET
2				D2022-101	SPACER
1*		1*		D3014-1	LOCKNUT
1			1	D3629-1	BRACKET
1			1	D3635-1	GASKET
2			2	D3635-3	GASKET
1			1	D3646-1	ARM
1			1	D3646-3	ARM
3			3	AN3-4A	BOLT
2			2	AN3-5A	BOLT
1				AN3-6A	BOLT
1				AN4-5A	BOLT
1				AN4-10A	BOLT
12			10	AN960JD10	WASHER
4				AN960JD416	WASHER
1*		1*		AN960JD416L	WASHER
6			5	MS21042L3	NUT (OR MS21042-3)
2				MS21042L4	NUT (OR MS21042-4)
2			2	MS21919WDG7	CLAMP

\*INCLUDED AS PART OF D2011-101 MIRROR

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

**APPROVED**

BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 07.11.30  
CERT. NO.: SH91-20  
ISSUE NO.: 2

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